Automatic Washers

Refer to Page 3 for Model Numbers

Parts

Alliance Laundry Systems

www.comlaundry.com

Part No. 37592R3
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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.

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Model Identification

Information in this manual is applicable to these washer models:

DWA021*A
ZA2020*A
ZA2110*A
ZA2120*A

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Timer, Case and Plate

Models DWA021*A and ZA2020*A

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Timer, Case and Plate

REF	PART NO.	DESCRIPTION	COMMENTS
1	52566	Nut	
2	02431	Washer	
3	M400017	Washer	
4	02916	Screw	
5	37733W	Timer Case Assembly	
6	23962	Screw	
7	23225	Washer	Vinyl
8	02505	Bolt	
9	30627	Washer	
10	26256	Timer Knob Assembly	
11	27328	Screw	
12	31864W	Timer Plate	
13	28716P	Timer	
14	21456	Washer	
15	20275	Nut	
16	80399	Screw	
17	53738	Push-to-Start Sticker	
18	21734	Washer	
19	51778	Screw	

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Timer, Meter Case and Service Door

Models ZA2110*A and ZA2120*A

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Timer, Meter Case and Service Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	31111P	Timer	Although these timers differ in appearance, they are completely interchangeable when identified by the same part number.
2	29503	Clutch Assembly	
3	36048	Screw	
4	35249	Timer Bracket	
5	21720	Screw	
6	35798*P	Service Door Assembly	
7	503673	Screw	
8	30642	Meter Case Locking Bracket	
9	30647	Nut	
10	502431	Screw	
11	524P3*	Meter Case and Funnel Kit	Includes items 12, 13, 14, 15, 16 and 19
12	26354	Meter Case Gasket	
13	35526	Meter Case Bracket Gasket	
14	35525	Meter Case Lockdown Bracket	
15	02505	Bolt	
16	29786	Nut	
17	29796	Nut	
18	29651	Bolt	
19	523P3	Coin Funnel Kit	Includes items 17 and 18

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Control Panel, Control Hood and Controls

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Control Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	91176	Washer	
2	37075*	Control Hood	
3	23222	Screw	
4	38267	Hood Back Panel	
5	M400017	Washer	
6	02916	Screw	
7	27762	Switch	2 Speed Models
8	32464	Light	Models DWA021*A and ZA2020*A; 4 required
	32463	Unbalance Light	All other models; Unbalanced Load
	32466	Light	All other models; In Use
	32464	Light	All other models; Rinse or Spin
9	35889P	Pressure Switch	
10	23962	Screw	
11	36521*P	Control Panel and Bracket Assembly	
12	32648	Control Panel Bumper	
13	N/A	Control Panel Overlay	Model DWA021*A
	35960	Graphic Overlay	Models ZA2020*A and ZA2120*A
	35961	Graphic Overlay	Model ZA2110*A
14	24205	Nut	
15	N/A	Setscrew	
16	39897	Switch Knob	
17	27761	Switch	
18	02431	Washer	
19	52566	Nut	
20	500226	Screw	Phillips Head
	35528	Screw	Torx Head; Optional, for added security; Refer to *Special Tools* section for Torx Bit and Holder

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Cabinet Top and Loading Door

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Cabinet Top and Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	201460*P	Lid	Porcelain
2	34153	Lid Plug	
3	34337	Screw	
4	34338	Hinge Gasket	
5	503673	Screw	Optional; For added security
6	52909	Screw	
7	505281	Disconnect Power Warning Label	
8	38384	Strain Relief	
9	36122*P	Top Assembly	Metered models; Porcelain
	36273*P	Top Assembly	Nonmetered models; Porcelain
10	27222	Nut	Optional; For added security
11	36034	Director Bracket	
12	23008	Screw	
13	N/A	Screw	
14	56534	Support Barrel	
15	36020	Nut	
16	36474	Hinge Bushing	
17	36437	Lid Hinge	Right
18	36438	Lid Hinge	Left
19	21685	Bumper	

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Out-of-Balance Switch

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Out-of-Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	23962	Screw	
2	33527	Snap Switch	
3	36510	Screw	
4	36497P	Switch Holder Kit	Includes 2 of item 3
5	33441	Actuator Arm	
6	33442	Unbalanced Load Lever	
7	33443	Spring	

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Inlet Hose, Fill Hose, Mixing Valve and Mounting Bracket

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Inlet Hose, Fill Hose, Mixing Valve and Mounting Bracket

REF	PART NO.	DESCRIPTION	COMMENTS
1	36801	Hose Clamp	
2	38155	Mixing Valve-to-Tub Cover Hose	
3	33562	Screw	
4	29210	Hose Clamp	Gold
5	28330P	Fill Hose Kit	
6	20290	Washer	
7	39407	Mixing Valve Mounting Bracket	
8	34963P	Mixing Valve	
9	23962	Screw	
10	34500	Backflow Preventer	

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Agitator, Drive Bell, Seal Kit, Washtub and Hub

W227P_37592

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Agitator, Drive Bell, Seal Kit, Washtub and Hub

REF	PART NO.	DESCRIPTION	COMMENTS
1	33513	Agitator	
2	32990	Clothes Guard	
3	27202	Screw	
4	28094	Washer	
5	39122	Washtub Gasket	
6	36425	Bell and Transmission Tube Seal	
7	495P3	Hub and Seal Kit	Includes 32857 Cover Gasket, item 8 and item 11
8	29728	Spline Insert	
9	29220	Nut	
10	39252P	Tub Assembly	Porcelain
	39387P	Tub Assembly	Stainless Steel
11	39508P	Drive Bell and Seal Kit	Includes items 6, 13 and 14
12	36472	O-Ring	
13	39432	Screw	
14	36511	Bell Plug	

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Outer Tub, Cover and Pressure Hose

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Outer Tub, Cover and Pressure Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	36025P	Tub Cover Kit	Includes item 2
2	32857	Tub Cover Gasket	
3	34439P	Outer Tub Kit	
4	27926	Leg Plate	
5	35369	Screw	
6	35947	Tub Spring	
7	500049	Warning Label	
8	29175	Grommet	
9	30907	Pressure Bulb	
10	39282	Hose Clamp	
11	39124	Tubing	
12	21036	Cable Clip	

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Drain Hose and Siphon Break Kit

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Drain Hose and Siphon Break Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	562P3	Siphon Break Kit	Siphon break kit **MUST** be installed in drain hose if drain receptacle is lower than cabinet top of washer
2	29210	Hose Clamp	
3	36990	Drain Hose Elbow	
4	52909	Screw	
5	20391	Hose Clamp	
6	28293	Drain Hose	
7	25863	Hose Coupler	If drain hose must be shortened, cut hose between molded end and molded elbow. Use one 25863 Hose Coupler to splice hose.
8	36522	Hose Support	
9	36802	Hose Clamp	
10	35752	Tub-to-Pump Hose	
11	39177	Hose Retainer Clip	
12	34581	Pump-to-Drain Elbow Hose	

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Motor, Mounting Bracket, Belt, Pump and Idler Assembly

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Motor, Mounting Bracket, Belt, Pump and Idler Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	258P3	Capacitor Kit	For use in areas where low voltage exists
1	34754	Motor Shield	
2	36639	Screw	
3	38035P	Motor Kit	1 Speed Motor
	38034P	Motor Kit	2 Speed Motor
4	N/A	Roll Pin	
5	52566	Nut	
6	37415	Motor Mounting Bracket	
7	503661	Screw	
8	28803	Nut	
9	37443	Idler Lever	
10	81392	Washer	
11	27229	Screw	
12	28802P	Idler Shaft	
13	29443	Washer	Felt
14	23748	Retaining Ring	
15	52549	Washer	Nylatron
16	28800P	Idler Pulley	
17	28849	Spring Clip	
18	37606	Idler Lever Spring	
19	34565	Screw	
20	201566P	Pump	
21	28808	Belt	Agitate and Spin
22	35423	Nut	
23	34791	Motor Mount Post	
24	34788	Motor Mount	Rubber
25	37377	Capacitor	
26	37535	Capacitor Clamp	
27	52909	Screw	
28	N/A	Motor Pulley	Gold Color
29	35632	Motor Switch	

N/A = Part no longer available

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Bearing Housing, Brake, Pulley and Pivot Dome

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Bearing Housing, Brake, Pulley and Pivot Dome

REF	PART NO.	DESCRIPTION	COMMENTS
	26594P	Silicone Grease	Apply small amount to each new brake pad
1	35746	Bearing Housing Assembly	
2	28944RP	Upper or Lower Bearing	
3	34792	Support Leg	
4	35369	Screw	
5	34470	Pivot Dome	
6	27220	Screw	
7	27018	Helix	
8	26509	Washer	
9	27015	Washer	Thick
10	33435	Spring	Through Serial No. 9606029041
11	34923	Pulley Assembly	
12	548P3	Brake Pad Kit	Includes three pads, sleeves and screws
13	35535	Washer	Thin
14	38505P	Brake Kit	

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Transmission Assembly and Balance Ring

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Transmission Assembly and Balance Ring

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to smooth area of both the upper and lower transmission shafts that will be contacting the upper and lower bearings.
1	27222	Nut	
2	M400057	Screw	
3	34526P	Transmission Assembly	Refer to *Transmission Assembly* section for component parts
4	N/A	Cap Screw	
5	34731	Balance Ring Assembly	
6	27182	Bearing Housing Assembly	
7	27187	Flinger	Through Serial No. 9510053576

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34526P Transmission Assembly

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34526P Transmission Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	37577P	Transmission Sealant	Use between transmission case and cover
1	27197	Retaining Ring	
2	36570P	Output Shaft	
3	35092	Washer	
4	29260	Washer	
5	29273	Screw	
6	27243P	Transmission Oil	1 Fill
7	26577	Gear and Stud Assembly	
8	27030	Screw	
9	21456	Washer	Through Serial No. 9712011370
10	26509	Washer	
11	36562P	Drive Pinion	
12	34853P	Input Shaft	
13	27172	Dowel Pin	Through Serial No. 9404069378
14	32814	Screw	
15	38290P	Transmission Cover Assembly	
16	26493	Slide	
17	27003	Agitator Pinion	
18	201664	Rack	
19	29161P	Reduction Gear	
20	33223P	Transmission Case Assembly	

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Front Panel, Base Assembly and Cabinet Assembly

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Front Panel, Base Assembly and Cabinet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	38612*P	Service Cabinet Kit	
2	56128	Bumper Pad	Thin
3	56079	Panel Locator	
4	39733	Screw	
5	36226	Bumper Pad	Thick
6	51780	Screw	
7	23962	Screw	
8	27103	Hold-Down Lug Hinge	
9	35867	Meter Case Mounting Bracket Assembly	
10	27196	Screw	
11	34443	Leg and Stabilizer Assembly	
12	35148	Screw	Hex head
	35527	Screw	Torx head; Optional; For security on front panel
13	36036	Bracket	Right
14	36599P	Base Kit	Includes items 11, 12, 13, 16, 17, 18 and 19
15	34318	Rubber Foot	
16	34319	Leveling Leg	
17	21899	Nut	
18	36108	Snubber Pad Assembly	
19	36037	Bracket	Left
20	28102	Panel Locator	
21	34656*P	Front Panel Assembly	Includes items 20, 22 and 23 and attaching hardware
22	35865	Hold-Down Clip	
23	35097	Front Panel Brace	

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Mixing Valve and Motor Disconnect Blocks, Terminals and Terminal Extractor Tool

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Mixing Valve and Motor Disconnect Blocks, Terminals and Terminal Extractor Tool

REF	PART NO.	DESCRIPTION	COMMENTS
1	34677	10 Circuit Plug	Motor
2	00188	Female Terminal	For 1- or 2-wire application
3	00121	Female Spade Terminal	1/4 Inch
4	34675	Mixing Valve Plug	Natural
	34676	Mixing Valve Plug	Red
5	283P4	Terminal Extractor Tool	

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Power Cord and Terminals

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Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	32746	24 Position Housing	Right Hand; Black
	34123	24 Position Housing	Left Hand; White
2	00188	Female Terminal	Used for 1- or 2-wire application
3	39404	Lead-In Cord	Models ZA2110*A and ZA2120*A
	34458	Lead-In Cord	Models DWA021*A and ZA2020*A
4	03673	Nut	
5	21735	Washer	
6	20267	Screw	
7	55881	Harness Strap	
8	00117	Female Pin Terminal	
9	26301	1 Circuit Receptacle	
	26708	6 Circuit Receptacle	
	26163	9 Circuit Receptacle	
10	26302	1 Circuit Plug	
	23041	6 Circuit Plug	
	23033	9 Circuit Plug	
11	00116	Male Pin Terminal	
12	00359	Insulated Female Spade Terminal	
13	36274	Wire Clip	
14	N/A	Harness Clip	
15	00161	Grounding Clip	
16	51291	Wire Clip	
17	504034	Wire Clip	
18	70210	Insulator	
19	00120	Female Flag Terminal	
20	N/A	Spade Terminal	Female; 1/4 inch
21	00223	Female Spade Terminal	Large spade
22	00112	Female Spade Terminal	Small spade
23	00113	Ring Terminal	1/4 inch
24	00110	Ring Terminal	Small shank
25	21091	Connector	
26	29673	Terminal Adapter	

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Special Tools (Drawing 1 of 2)

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Special Tools (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	725P3	Tool Kit	Includes items 2-7
2	321P4	Spring Hook Tool	For removal of centering springs from outer tub
3	293P4	Drive Bell Seal Tool	For installation of 36425 Bell and Transmission Tube Seal
4	273P4	Tub Cover Removal Tool	Use to install 38359 Tub Cover Gasket
5	306P4	Hex Wrench Tool	For removal of locknut from washtub hub
6	254P4P	Agitator Hook	Use to remove agitator from drive bell; Set of 2
7	281P4	Torx Bit	For removal and installation of control hood security screws
	282P4	Torx Bit	For removal and installation of pump and front panel attaching screws
8	24161	Bit Holder	3/8 inch drive

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Special Tools (Drawing 2 of 2)

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Special Tools (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	200552	Shipping Brace	Install whenever moving washer; Remove before use
2	38149	Shipping Plug	Install whenever moving washer; Remove before use
3	305P4	Transmission Pin Tool	Use pin tools in place of dowel pins when reassembling transmission cover and case; 2 required
4	294P4	Agitator Drive Bell Puller	For removal and installation of drive bell to transmission shaft
5	294P4B	Bolt	To update item 4
6	294P4A	Drive Bell Puller Arm	To update item 4

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Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
N/A	Base Harness	
34092P	Wire Harness Assembly	Models DWA021*A and ZA2020*A
39806P	Timer Harness Assembly	Model ZA2110*A
29281P	Timer Harness Assembly	Model ZA2120*A
33805P	Wire Harness Assembly	Models DWA021*A and ZA2020*A
33758P	Wire Harness Assembly	Model ZA2120*A
N/A	Hood Harness	Model ZA2110*A
45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required

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N/A = Part no longer available

NOTE: Individual wires not serviced separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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